

# Design and fabrication of nanoscale ultrasonic transducers

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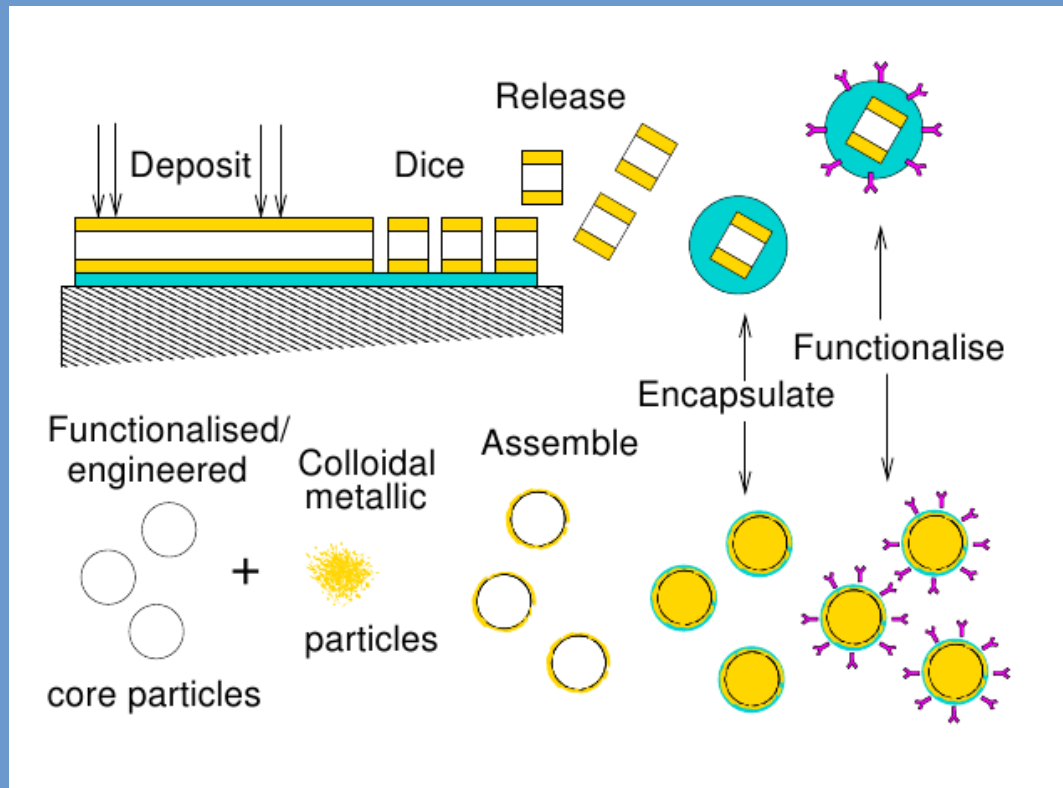
University of Nottingham

# Talk Outline

- Introduction
- Mechanical operation
- Optical operation
- Fabrication of devices
- Testing of devices
- The next step
- Conclusions

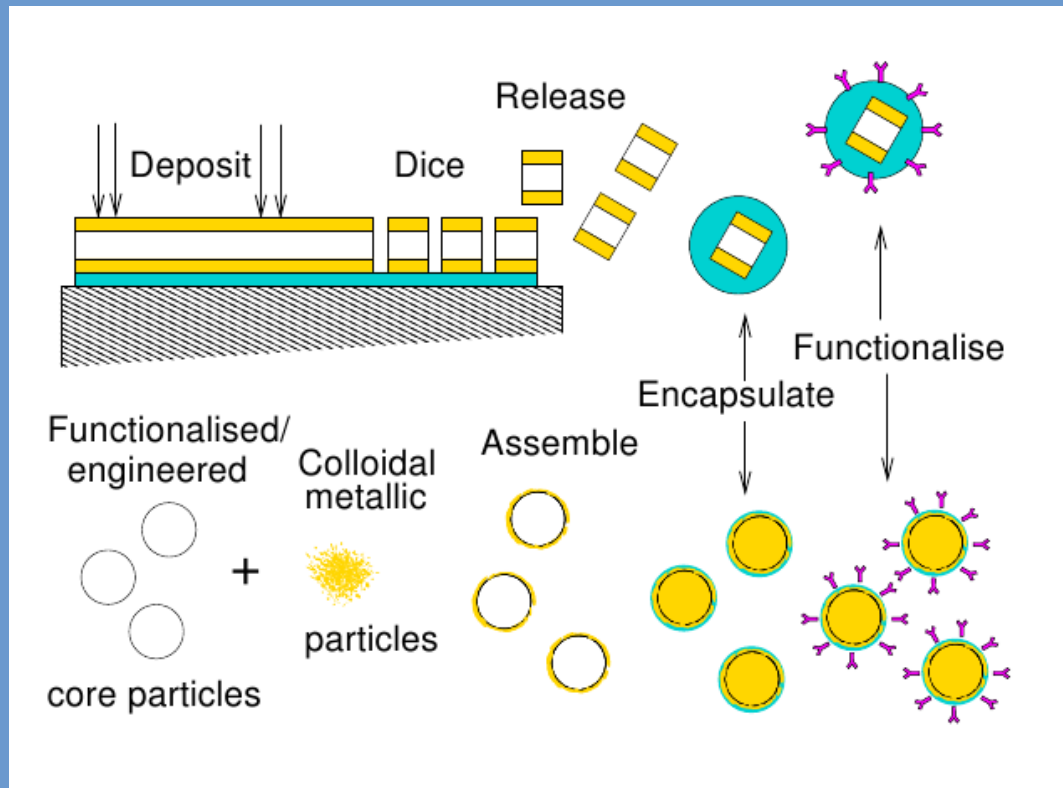
# Introduction

- Aim: produce nanoscale transducers
- To couple the acoustic to the optical and vice versa.
- Realised using patterned thin film sandwiches,
- Molecular self assembly of nanoparticles
- Encapsulate and functionalise to allow measurements as specific sites



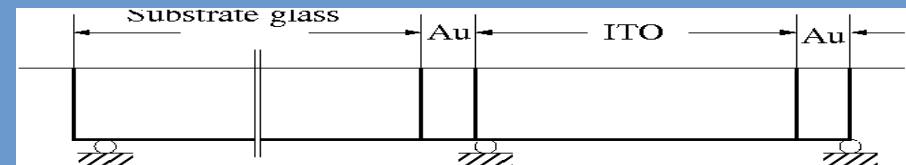
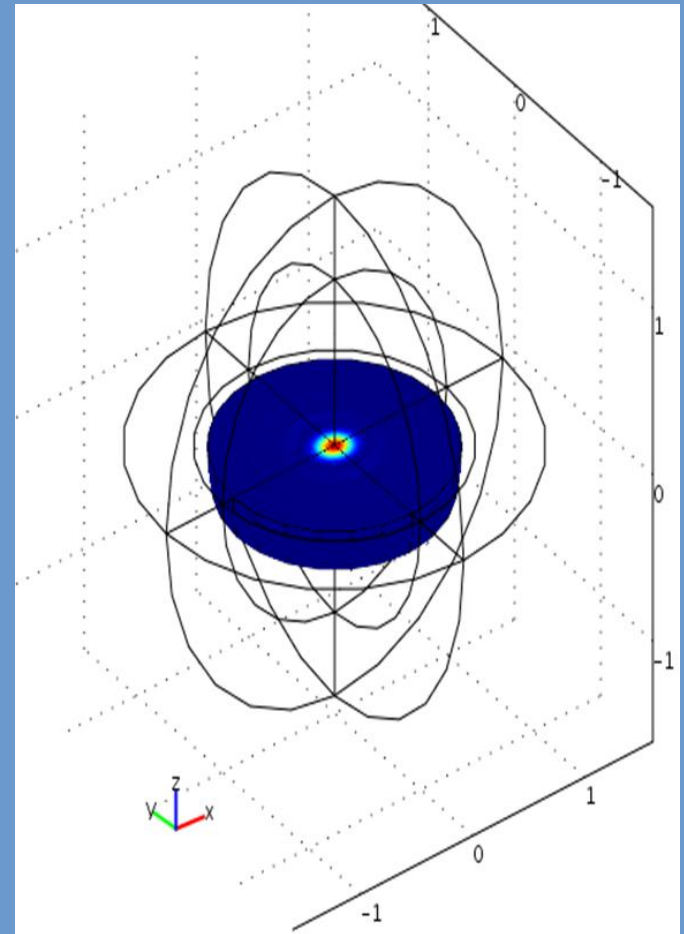
# Introduction

- Transducers will have natural mechanical resonances due to metal coatings and soft cores.
- The partially transparent metal layers and transparent core provide optical resonances
- Small changes in the metal layer separation will cause large changes in the reflected light.
- Design transducers so they work well for both domains



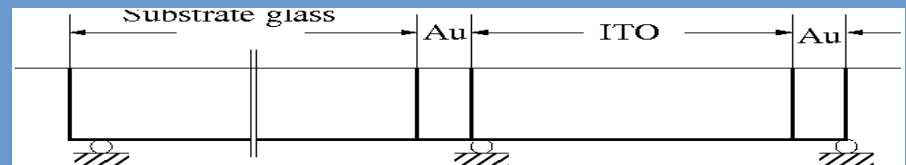
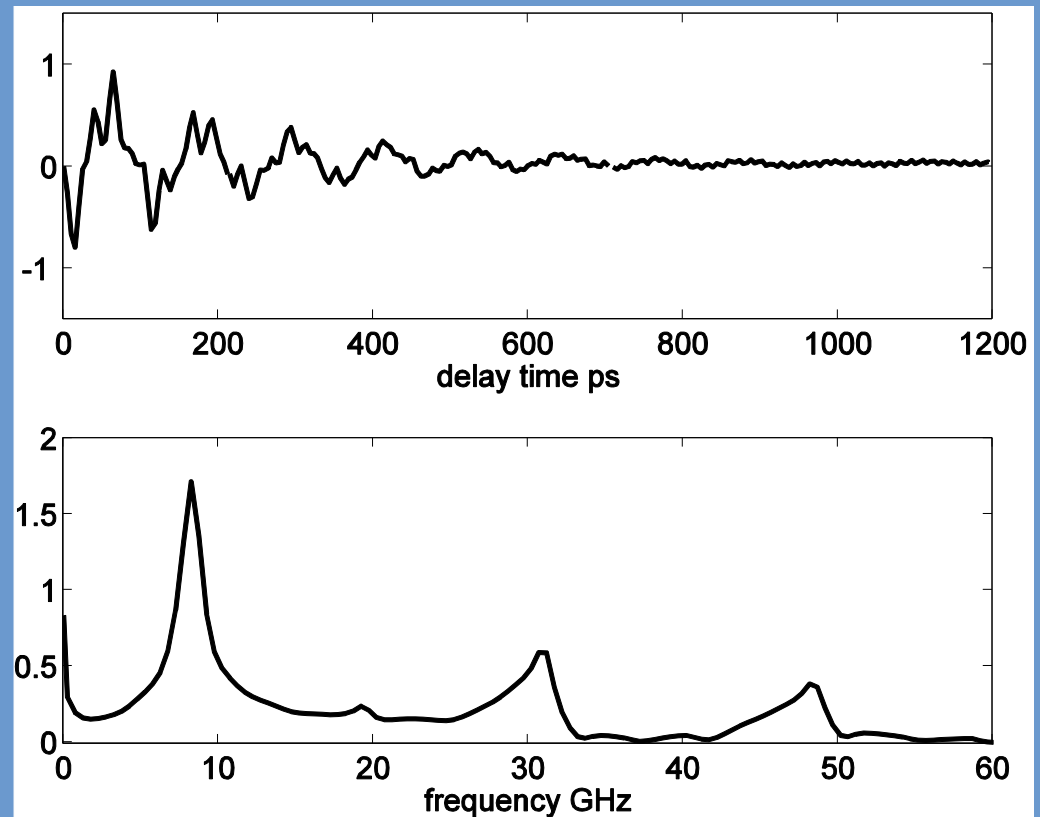
# Mechanical operation

- Structure modelled with a 2D axisymmetrical thermomechanically coupled FE model
- Optical model to calculate the absorption of pump beam to see where the energy is absorbed.
- The absorption is converted to a heat distribution and temperature change
- Calculate the thermal expansion due to the changing temperature
- This leads to the mechanical motion in the structure



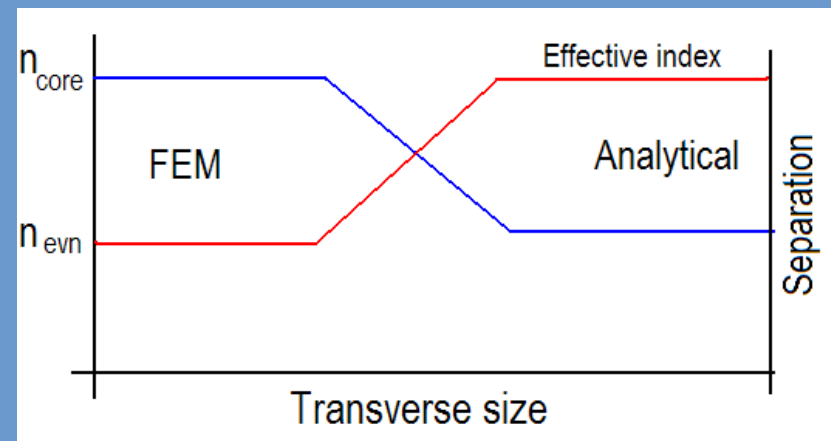
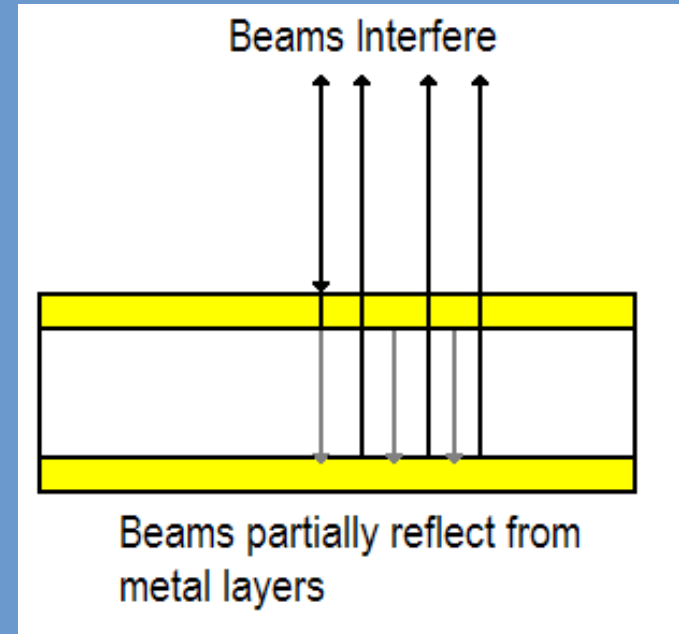
# Mechanical operation

- The difference in displacement between the top metal layer and the bottom one is shown
- There is a large  $\sim 8\text{GHz}$  oscillation and other smaller high frequency components.
- Decay is relatively fast due to acoustic wave going into the glass substrate.



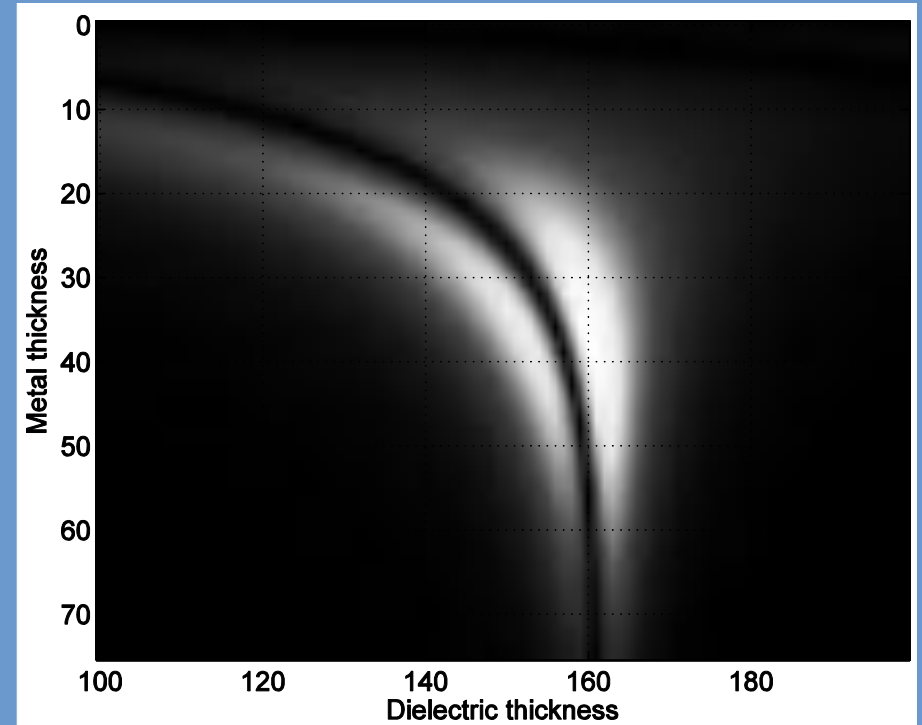
# Optical operation

- Devices operate in manner similar to that of a Fabry-Pérot interferometer.
- To obtain maximum sensitivity the ideal thickness of the filling is  $\lambda/4n_{\text{core}}$  when only one reflection is present
- When devices are large w.r.t the optical spot size they can be modelled analytically
- As the devices get smaller the effective refractive index changes as the surrounding medium plays a bigger role.
- This means that the design parameters for different sizes device will be different.



# Optical operation

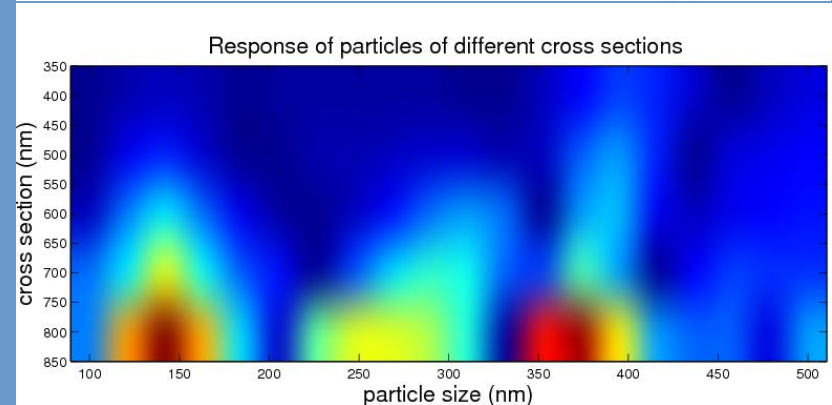
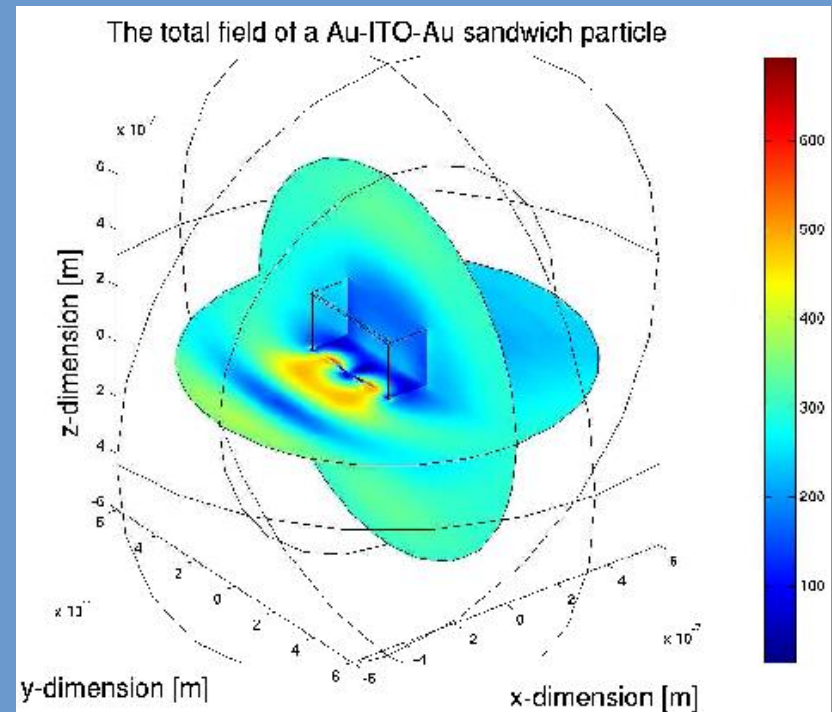
- When devices are larger than the optical spot size they can be modelled analytically under the infinite width assumption using Fresnel coefficients
- We wish to operate at the maximum sensitivity
- For gold ITO sandwich this corresponds to 40:160:40 nm structure





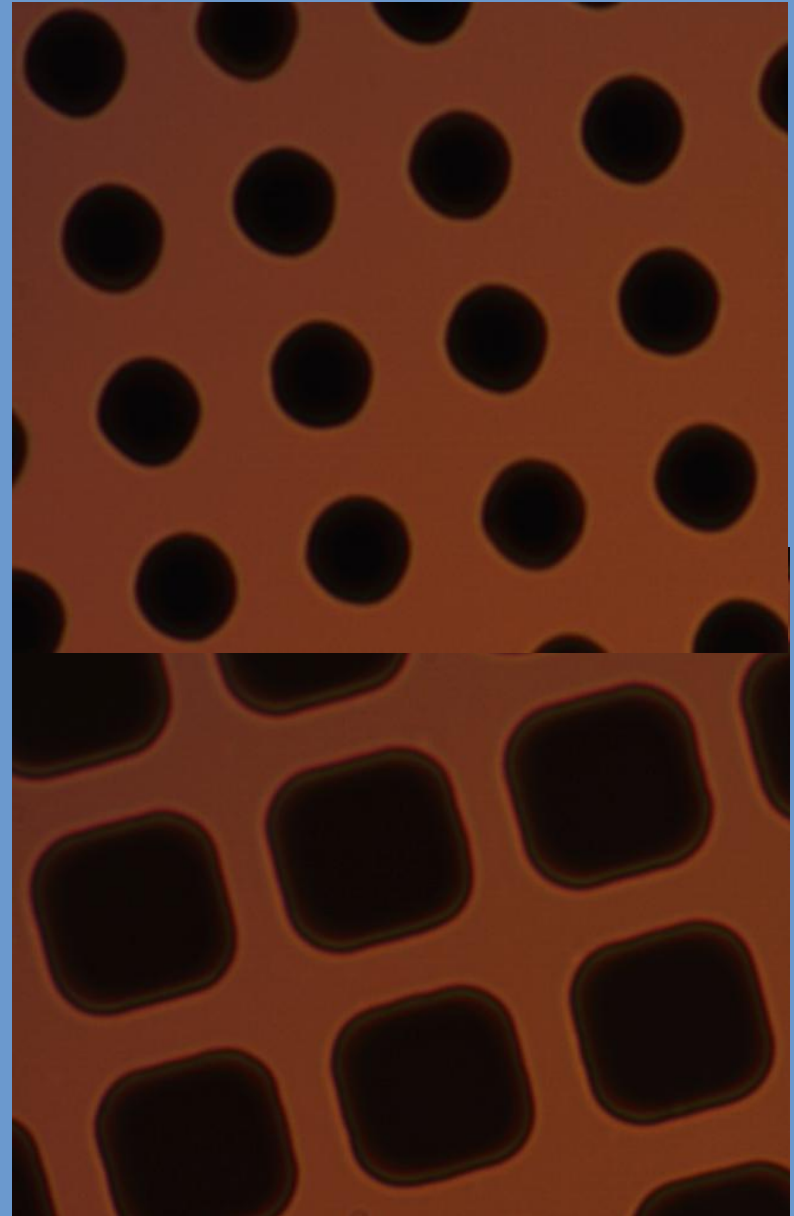
# Optical operation

- For the small patches and nanoparticle devices we have to use FEM as analytical model no longer holds true.
- Assume plane wave incident in the positive x direction. We calculate the reflected and transmitted far field spectra which are obtained by doing a near field to far field transformation

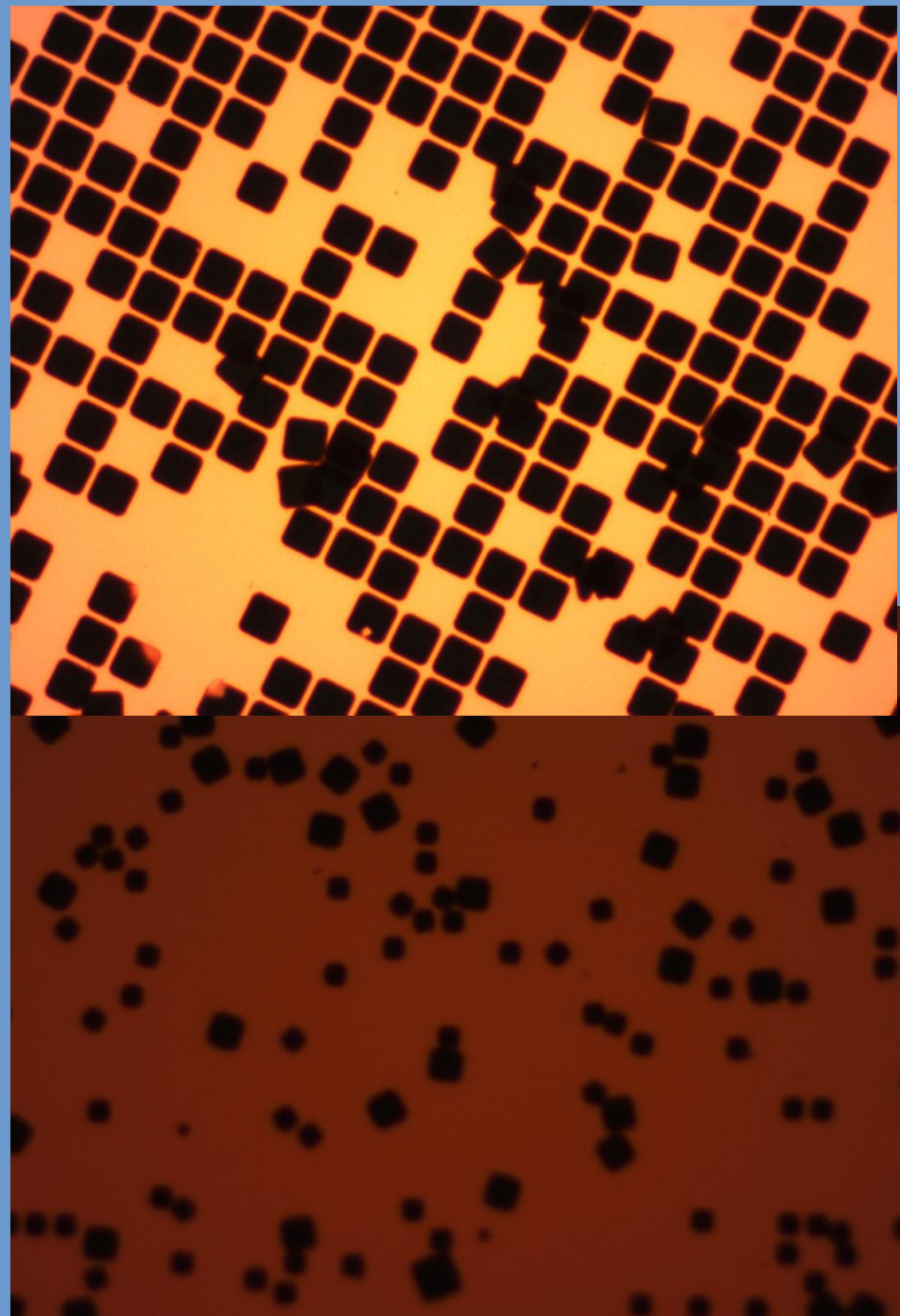


# Fabrication of devices

- Spin coat photoresist layer
- Pattern squares using mask and develop
- Coat required films using sputterer
- Lift off rest of pattern to leave transducers on the substrate.
- Can include an extra buffer layer which can then be dissolved to release the transducers into solution
- Transducers can then be reattached

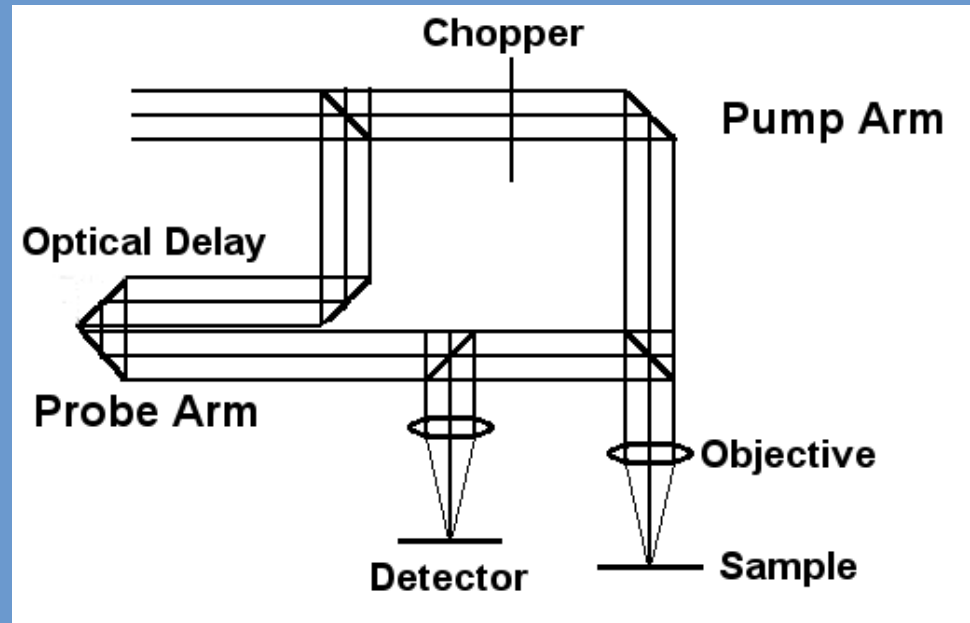


- Making the transducers on a buffer layer is desirable as the measured signals will be longer lived and larger as less energy is lost to the glass substrate in each pass.
- Are early attempts at using a buffer layer have been mixed as some transducers have come away early
- Transducers do survive in solution and can be reattached to slides.
- We can see 5, 10 and 20 micron devices that have reattached to a slide



# Experimental System

- Picosecond laser ultrasound system.
- Frequency doubled pump beam (400nm)
- 800nm probe beam
- Focused to same spot on sample
- Typically optical delay is provided with a large mechanical stage
- In our case this is done with electronics controlling 2 separate femtosecond lasers



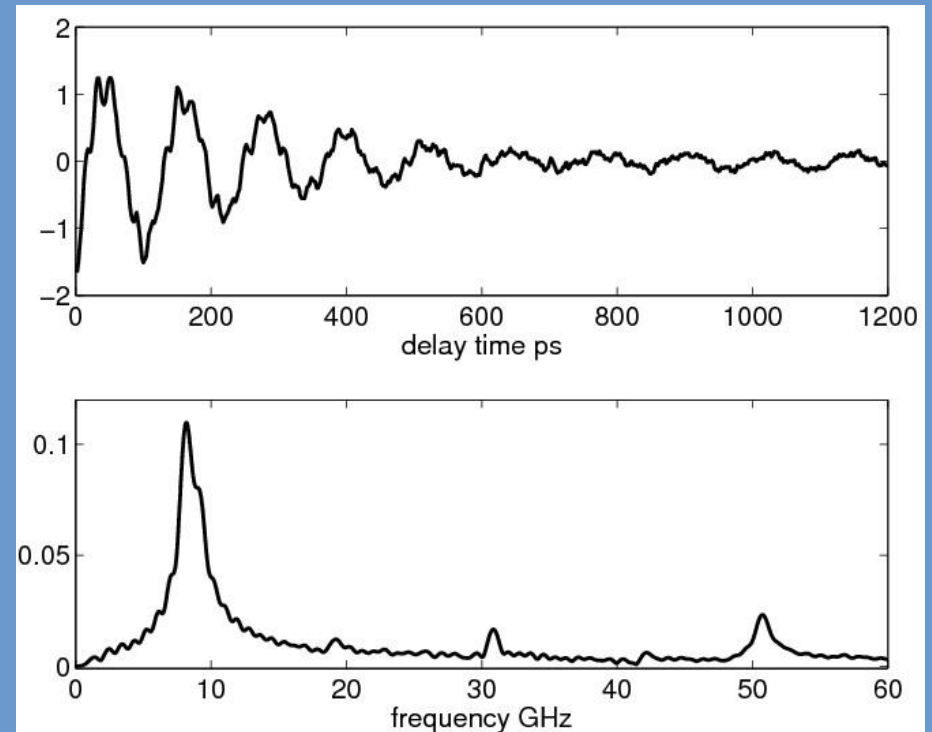
# Experimental System

- ASOPS system with a 10ns optical delay in 100 microseconds
- Pump 390nm beam
- Probe 780nm beam
- Photodiode, amp and AC coupled to scope
- 100MSa/s  $\rightarrow$  1ps/point
- We use low frequency chopper to get a reading of probe beam without the pump for noise cancellation



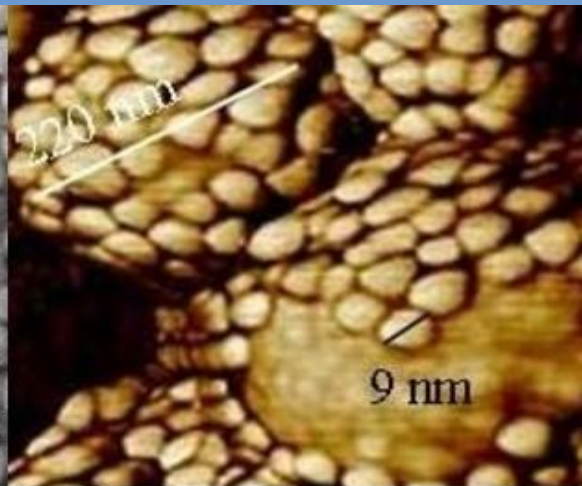
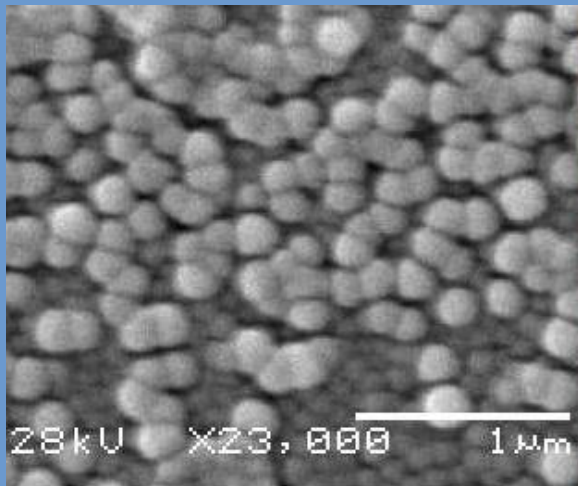
# Experimental results

- Tested Au:ITO:Au sample on polymer buffer
- Measured on a 10 micron patch
- Similar frequency content to model
- Oscillations are longer lived - due to buffer layer.



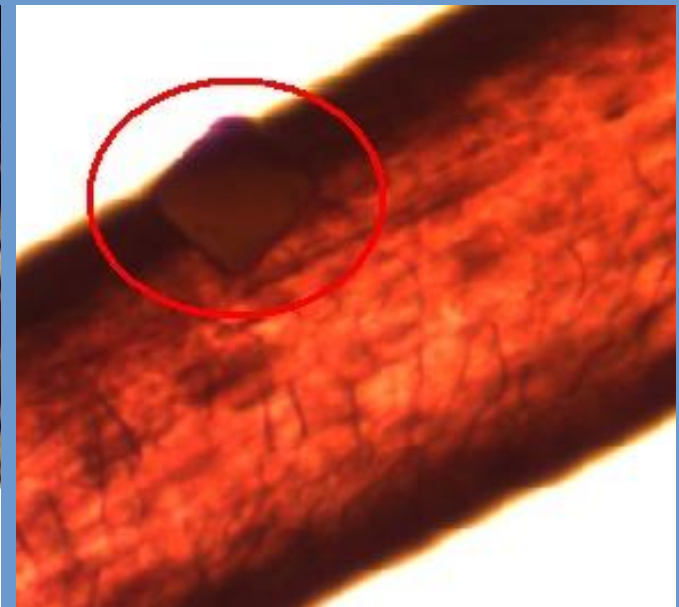
# The next steps

- Lift off, free floating, filtering reattach
- How to make them smaller - use FIB, ebeam lithography, better photolithography process
- Molecular self assembly of nps
- Encapsulation and functionalisation
- Applications for measurements



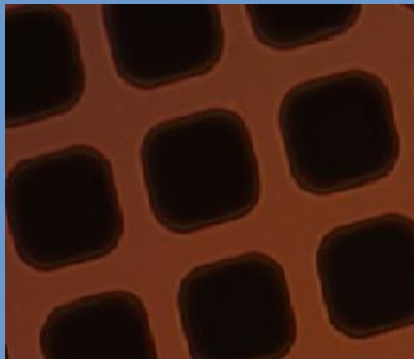
Gold Coated Silica nanoparticles

zoom showing gold nanoparticles coating a silica core

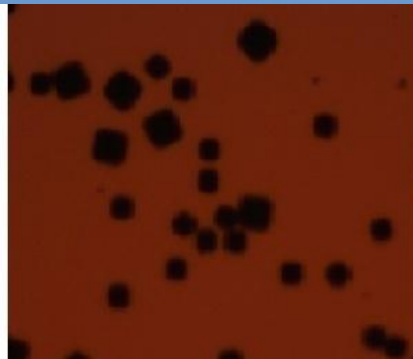


# Conclusions

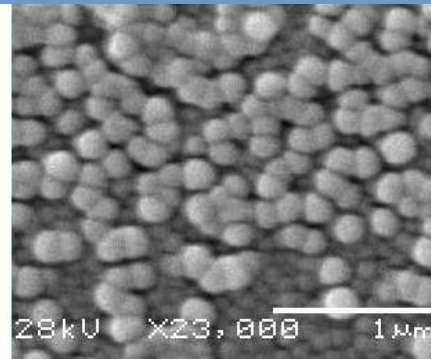
- Modelled, fabricated and tested acoustic/optical transducers of  $\sim 240\text{nm}$  by  $10 - 5$  microns
- Modelled and fabricating  $200\text{nm}$  transducers using molecular self assembly



10 micron patches



Assortment of patches re-attached



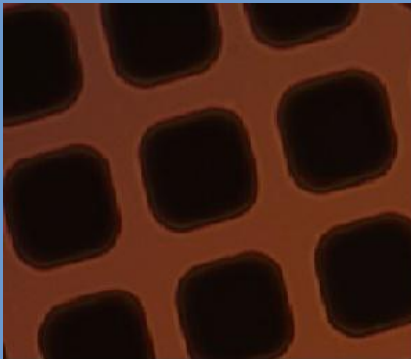
gold coated silica particles



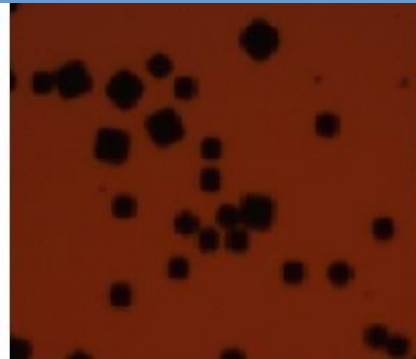
zoom showing gold coating



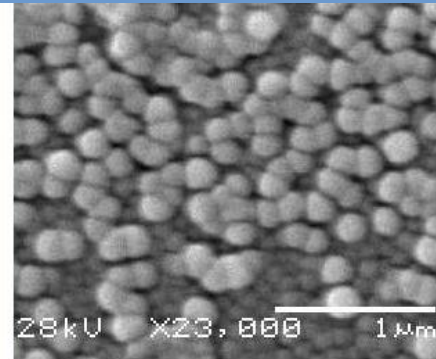
- Any Questions?



10 micron patches



Assortment of patches re-attached



gold coated silica particles



zoom showing gold coating